

Blades for the Right Application

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Blade Name	EDP Number	Description	Blade (Work Direction Shown)
B10	29012	HSS. Deburrs materials with spiral chips. Bulk pack available.	* ~ ~
B10C	29013	Solid carbide, B10 geometry.	~
B10L	29095	B10 for left-handed users	
B10P	29015	PVD TiN coated for high resistance to wear. B10 geometry	J
B10S	29210	Long-lasting, cobalt-enriched. B10 geometry	-
B11	29108	Extra thin, HSS. Deburrs holes with min. diameter 0.08" (2mm).	~ ~
B20	29019	HSS. Rotates clockwise & counterclockwise	* ~ ~
B20C	29020	Solid carbide. Rotates clockwise & counterclockwise	~
B20P	29021	PVD TiN coated for high resistance to wear. Rotates dockwise & counterclockwise	1
B25	29022	Thin-nosed. Specially designed for plastics	-
B25C	29110	Solid carbide, thin-nosed. Specially designed for abrasive plastics.	~
B30	29023	Simultaneously deburrs the inside and outside of holes up to 0.16" (4 mm) thick.	*~~
B30P	29024	PVD TiN coated for high resistance to wear. B30 geometry.	~ ~
B32	29025	Rotates clockwise & counterclockwise. B30 geometry.	~
B50C	29026	Carbide tipped scriber. Can be reground	^
B60	29027	HSS. Removes burrs from back edge of holes up to 0.78" (20 mm) thick	~
C40	29029	Small, 0.16" (4 mm), triangular HSS scraper for precision work.	*
C42	29030	Standard size, 0.31" (8 mm), triangular HSS scraper.	*
C50	29117	Double-sided, 0.30" (7.8 mm), triangular scraper	*
D80C	29031	Solid carbide, 6 cutting edges. Scrapes surfaces and deburrs sheet metal up to 0.12" (3 mm) thick	* 🕸 –
E100	29034	Heavy-duty HSS. Deburrs materials with spiral chips. Bulk pack available.	*
E100C	29035	Wear resistant carbide. E100 geometry.	~ ~
E100L	29098	E100 for left-handed users.	
E100P	29037	PVD TiN coated for high resistance to wear. E100 geometry.	~ ~
E100S	29211	Long-lasting, cobalt-enriched. E100 geometry.	~
E111	29109	Thin-nosed, HSS. Deburrs holes with min. diameter 0.06" (1.5 mm).	^
E200	29040	HSS for materials with powdery chips. Rotates clockwise & counterclockwise.	*
E200P	29099	PVD TiN coated for high resistance to wear.E200 geometry.	

Blade Name	EDP Number	Description	Blade (Work Direction Shown)
E200C	29041	Wear resistant carbide. E200 geometry.	~
E250	29106	Specially designed for plastics. Very thin, heavy duty.	~~~
E300	29042	HSS for materials with spiral chips. Simultaneously deburrs the inside and outside of holes up to 0.24" (6 mm) thick.	* ~~~
E300P	29227	PVD TiN coated for high resistance to wear. E300 geometry.	~
E350	29044	HSS for materials with powdery chips. Rotates clockwise & counterclockwise.	~
E400	29233	Mini triangular scraper.	
E600	29045	HSS. Removes burrs from back-edges of holes up to 0.78" (20 mm) thick.	*
F12	29049	Countersink for hole-edges with up to 0.47" (12 mm) diameter.	a ^
F20	29050	Countersink for hole-edges with up to 0.78" (20 mm) diameter.	* 🚛 🦳
F30	29051	Countersink for hole-edges with up to 1.18" (30 mm) diameter.	∮ ∩
F26X	29147	Excellent for external chamfering of pipes, tubes and other items with up to 1.02" (26 mm) diameter.	* 🎥 🦳
G10	29052	HSS. Deburrs slots up to 0.6" (15 mm) wide.	* 🔲 —
G20	29053	HSS, 4 cutting corners. For slots up to 0.4" (10 mm) wide.	• -
G30C	29115	Solid carbide, 3 cutting corners. Cleans corners and removes radii after machining for smooth ush mating of adjoining faces.	<u> </u>
G40C	29103	Carbide, 4 cutting corners. For slots up to 0.4" (10 mm) wide.	O -
R10	29141	Double-sided, round HSS blade. "A" side deburrs materials with spiral chips; "B" side for powdery chips.	* B -
R20	29142	Double-edged, round HSS blade for massive deburring tasks on materials with spiral chips.	* • -
R30	29143	Produces arc-shaped nish on materials up to 0.63" (16 mm) thick. Use a single R30 for one straight edge, or two blades at once to deburr both edges simultaneously.	© -

Applications



For additional blades, see the complete SHAVIV catalog at www.shavivusa.com

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